Rockwell Automation

1336 PLUS, PLUS II, FORCE, IMPACT & REGEN Spare Parts

0.37-597 kW / 0.5-800 HP
(200-240V), (380-480V), (500-600V)

ATTENTION: Hazardous voltages are present in the drive. Serious or fatal injury can occur from electric shock. DO NOT attempt repair without a troubleshooting manual or contacting Allen-Bradley for assistance.

Significance of Level Numbers

Level 1 - Major Assemblies
Recommended stocking locations include large users and OEM's, distributors, and GTS.

Level 2 - Minor Assemblies
Recommended stocking locations include distributors and GTS.

Level 3 - Discrete Components
Recommended stocking locations include GTS.

Installation Instructions

Spare Parts installation instructions are documented in the troubleshooting manuals.

Spare Part Catalog Number Description (Example)

1336	--	**BDB**	--	**SP1**	--	**A**

1336 = PLUS, FORCE, IMPACT
1336S = 1336 PLUS
1336F = 1336 PLUS II
1336T = 1336 FORCE
1336E = 1336 IMPACT
1336R = 1336 REGEN

Spare Part Type

Common Spare Part Delineator

Rev

General Procedure For Ordering Parts Not Listed In This Spare Parts Matrix

1) Contact A-B Standard Drives Technical Support during normal business hours - 7 A.M. to 6 P.M. (CST).
2) Tecnical Support will provide the part number that needs to be ordered, PROVIDED:
    a) The Catalog Number(s) of the drive(s), the system, or the equipment in question is known.
    b) The RA Sales Order Number (SO) for the drive(s) or equipment in question is known.
    c) You have the correct Troubleshooting Manual to help identify the parts you are seeking.
3) Place parts order through your local RA Distributor.
4) Local RA Distributor will place an order, in PASSPORT, then contact Customer Service (E-Team)
    to process and/or expedite your parts order. The CS representative will provide P & A.

IMPORTANT NOTES: Only A-B distributors may contact Customer Service. Calls from end users are not accepted by Customer Service. CS has precedence on any P & A issues.

Your Comments Are Welcome

If you have comments on how to improve this Spare Parts Index or Parts Ordering Issues, please contact:
A-B Standard Drives Technical Support   Phone: 262 512 8176

Spare Parts - 460V PLUS, PLUS II, FORCE, IMPACT & REGEN Drives

T.G. SYMBOL -> Troubleshooting Guide Symbol
(SA) = Stand Alone / (CB) = Common Bus
No Designator = Applies to all drives
X = Not Applicable

Level	Catalog Number	Description	A .5-20 HP	B 7.5 HP	B 10 HP	B 15 HP	B 20 HP	B 25 HP	B 30 HP	B 48A	C X40 HP	C 40 HP	C 50 HP	C X60 HP	C 78A	D 60 HP	D 75 HP	D 100 HP	D 125 HP	D X150 HP	D 180A	E 150 HP	E 200 HP	E 250 HP	F 250 HP	F 300 HP	F 350 HP	F 400 HP	F 450 HP	G X250 HP	G 300 HP	G 350 HP	G 400 HP	G 450 HP	G 500 HP	G 600/650	H 700 HP	H 800 HP
Level 1	1336T-LM1DE51	Language Module Kit, 1336T, PLC Comm Adapter, German, V5.01	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336T-LM1IT51	Language Module Kit, 1336T, PLC Comm Adapter, Italian, V5.01	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336T-LM2EN51	Language Module Kit, 1336T, Standard Adapter, English, V5.01	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336T-LM2FR51	Language Module Kit, 1336T, Standard Adapter, French, V5.01	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336T-LM2ES51	Language Module Kit, 1336T, Standard Adapter, Spanish, V5.01	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336T-LM2DE51	Language Module Kit, 1336T, Standard Adapter, German, V5.01	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336T-LM2IT51	Language Module Kit, 1336T, Standard Adapter, Italian, V5.01	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Gate Drive PCBs **T.G. Symbol -> BASE DRV / POWER SUPPLY, A1**																																					
	1336-BDB-SP63A, C	Obsolete--replaced by 1336-BDB-SP63D																																				
	1336-BDB-SP63D	PCB, Gate Driver, 1336T, 460V, 1 HP, Ser C & Up	1																																			
	1336-BDB-SP64A, C	Obsolete--replaced by 1336-BDB-SP64D																																				
	1336-BDB-SP64D	PCB, Gate Driver, 1336T, 460V, 3 HP, Ser C & Up	1																																			
	1336-BDB-SP1A	Obsolete--replaced by 1336-CONV-SP1A (Ser A to Ser C)																																				
	1336-BDB-SP1C	Obsolete--replaced by 1336-BDB-SP1D																																				
	1336-BDB-SP1D	PCB, Gate Driver, 1336SF, 460V, 7.5 HP, Series C & up		1																																		
	1336-BDB-SP2A	Obsolete--replaced by 1336-CONV-SP2A (Ser A to Ser C)																																				
	1336-BDB-SP2C	Obsolete--replaced by 1336-BDB-SP2D																																				
	1336-BDB-SP2D	PCB, Gate Driver, 1336ST, 460V, 10 HP, Series C & up			1																																	
	1336-BDB-SP3A	Obsolete--replaced by 1336-CONV-SP3A (Ser A to Ser C)																																				
	1336-BDB-SP3C	Obsolete--replaced by 1336-BDB-SP3D																																				
	1336-BDB-SP3D	PCB, Gate Driver, 1336STE, 460V, 15 HP, Series C & up, 1336F, 460V, 15 HP, Series A and up.				1 / 1																																
	1336-BDB-SP4A	Obsolete--replaced by 1336-CONV-SP4A (Ser A to Ser C)																																				
	1336-BDB-SP4C	Obsolete--replaced by 1336-BDB-SP4D																																				
	1336-BDB-SP4D	PCB, Gate Driver, 1336STE, 460V, 20 HP, Series C & up 1336F, 460V, 20 HP, Series A and up.					1 / 1																															
	1336-BDB-SP5A	Obsolete--replaced by 1336-CONV-SP5A (Ser A to Ser C)																																				
	1336-BDB-SP5C	Obsolete--replaced by 1336-BDB-SP5D																																				
	1336-BDB-SP5D	PCB, Gate Driver, 1336STE, 460V, 25 HP, Series C & up 1336F, 460V, 25 HP, Series A and up.						1 / 1																														
	1336-BDB-SP6A	Obsolete--replaced by 1336-CONV-SP6A (Ser A to Ser C)																																				
	1336-BDB-SP6C	Obsolete--replaced by 1336-BDB-SP6D																																				
	1336-BDB-SP6D	PCB, Gate Driver, 1336STE, 460V, 30 HP, Series C & up 1336F, 460V, 30 HP, Series A and up.							1 / 1																													
	1336-BDB-SP57A, C	Obsolete--replaced by 1336-BDB-SP57D																																				
	1336-BDB-SP57D	PCB, Gate Driver, 1336STEF, 460V, X40 HP									1																											
	1336-BDB-SP17A, C	Obsolete--replaced by 1336-BDB-SP17D																																				
	1336-BDB-SP17D	PCB, Gate Driver, 1336STEF, 460V, 40 HP										1																										
	1336-BDB-SP18A, C	Obsolete--replaced by 1336-BDB-SP18D																																				
	1336-BDB-SP18D	PCB, Gate Driver, 1336STEF, 460V, 50 HP											1		1																							
	1336-BDB-SP19A, C	Obsolete--replaced by 1336-BDB-SP19D																																				
	1336-BDB-SP19D	PCB, Gate Driver, 1336STEF, 460V, X60 HP												1																								
	1336-BDB-SP28A, C	Obsolete--replaced by 1336-BDB-SP28D																																				
	1336-BDB-SP28D	PCB, Gate Driver, 1336STEF, 460V, 60 HP														1																						
	1336-BDB-SP29A, C	Obsolete--replaced by 1336-BDB-SP29D																																				
	1336-BDB-SP29D	PCB, Gate Driver, 1336STEF, 460V, 75 HP															1																					
	1336-BDB-SP30A, C	Obsolete--replaced by 1336-BDB-SP30D																																				
	1336-BDB-SP30D	PCB, Gate Driver, 1336STEF, 460V, 100 HP																1																				
	1336-BDB-SP31A, C	Obsolete--replaced by 1336-BDB-SP31D																																				
	1336-BDB-SP31D	PCB, Gate Driver, 1336STEFR, 460V, 125 HP																	1		1																	
	1336-BDB-SP56A, C	Obsolete--replaced by 1336-BDB-SP56D																																				
	1336-BDB-SP56D	PCB, Gate Driver, 1336STEFR, 460V, X150 HP																		1																		
	1336-BDB-SP37A, C	Obsolete--replaced by 1336-BDB-SP37D																																				
	1336-BDB-SP37D	PCB, Gate Driver, 1336STEF, 460V, 150 HP																				1																
	1336-BDB-SP38A, C	Obsolete--replaced by 1336-BDB-SP38D																																				
	1336-BDB-SP38D	PCB, Gate Driver, 1336STEF, 460V, 200 HP																					1															
	1336-BDB-SP39A, C	Obsolete--replaced by 1336-BDB-SP39D																																				